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MATERIALS TEST REPORT

FKM55 BLACK (V5501) COMPOUND

ASTM D2000 M2HK 557 A1-10 B38 EO78 EF31 F13

Press Cure		Post Cure		
Sheet : 10min 170℃	Sheet: 16 hrs230°C			
Button : 10 min 170℃ Button			on : 16 hrs 230°C	
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	
HARDNESS SHORE A	55°±5	59	D2240	
TENSILE STRENGTH, MPA, MIN	≥7	8.06	D412	
ULTIMATE ELONGATION, %, MIN	≥225	438.79	D412	
SPECIFIC GRAVITY (g/cm³)		1.90	D297	
HEAT RESISTANCE 70 H . AT 250°C (A1-10)			D573	
CHANGE IN HARDNESS, POINTS	+10	+1		
CHANGE IN TENSILES STRENGTH, %	-25	-12.90		
CHANGE IN ULTIMATE ELONGATION, MAX %	-25	-22.96		
COMPRESSION SET, MAX, 22H AT 200℃ (B38)	≤30	21.10	D395	
FLUID RESISTANCE FUEL.101. 70H AT 200 ℃ (EO78)			D471	
CHANGE IN HARDNESS, POINTS	-15~+5	-8.86		
CHANGE IN TENSILES STRENGTH, MAX %	-40	-22.17		
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-9.71		
CHANGE IN VOLUME %	0~+15	+6.97		
FLUID RESISTANCE FUEL C, 70H AT 23℃ (EF31)			D471	
CHANGE IN HARDNESS, POINTS	±5	-3		
CHANGE IN TENSILES STRENGTH, MAX %	-25	-12.78		
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-11.58		
CHANGE IN VOLUME %	0~+10	+6.22		
LOW-TEMPERATURE BRITTLENESS NONBRITTLE				
AFTER 3MIN AT -10°C (F13)	NONBRITTLE	PASS	D2137	

Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
- the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By	Frankie Fang	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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